

Date: Monday, 02/10/2006 3:04:08 PM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: JET
Job Number	: 28128		
Estimate Number	: 10960		
P.O. Number	: <i>N/A</i>	Part Number	: D2000043
This Issue	: 02/10/2006 S.O. No. : <i>N/A</i>	Drawing Number	: D2000 REV B
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 10/08/2006 Type : PURCHASED PARTS	Drawing Revision	: B
Previous Run	: <i>N/A</i>	Material	: <i>N/A</i>
Written By	: _____	Due Date	: 10/09/2006 Qty: 21 Um: Each
Checked & Approved By	: _____		
Comment	: Est. A 99.01.13 New Issue DM/DS		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6H0625	6061-T6 5/8" HexBar
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Comment: Qty.: 5.7500 f(s)/Unit Total : 120.7500 f(s)

6061-T6 5/8" HexBar

Batch: M10234 -> 69"

[Signature]

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
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[Signature]

Comment: HARDINGE CNC LATHE SMALL
 MACHINE PER DRWG D2000 REV.B

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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[Signature]

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	HAAS1	HAAS CNC VERTICAL MACHINING #1
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Comment: HAAS CNC VERTICAL MACHINING #1
 MACHINE PER DRWG D2000 REV.B

En 06/01/15

20

5.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

En 06/01/15

20

6.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

En 06/01/15 x20

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Job Number:



Seq. #:

Machine Or Operation:

Description :

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 5109

2/06/10/18

(20)

8.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

2/06/10/18

(20)

Job Completion



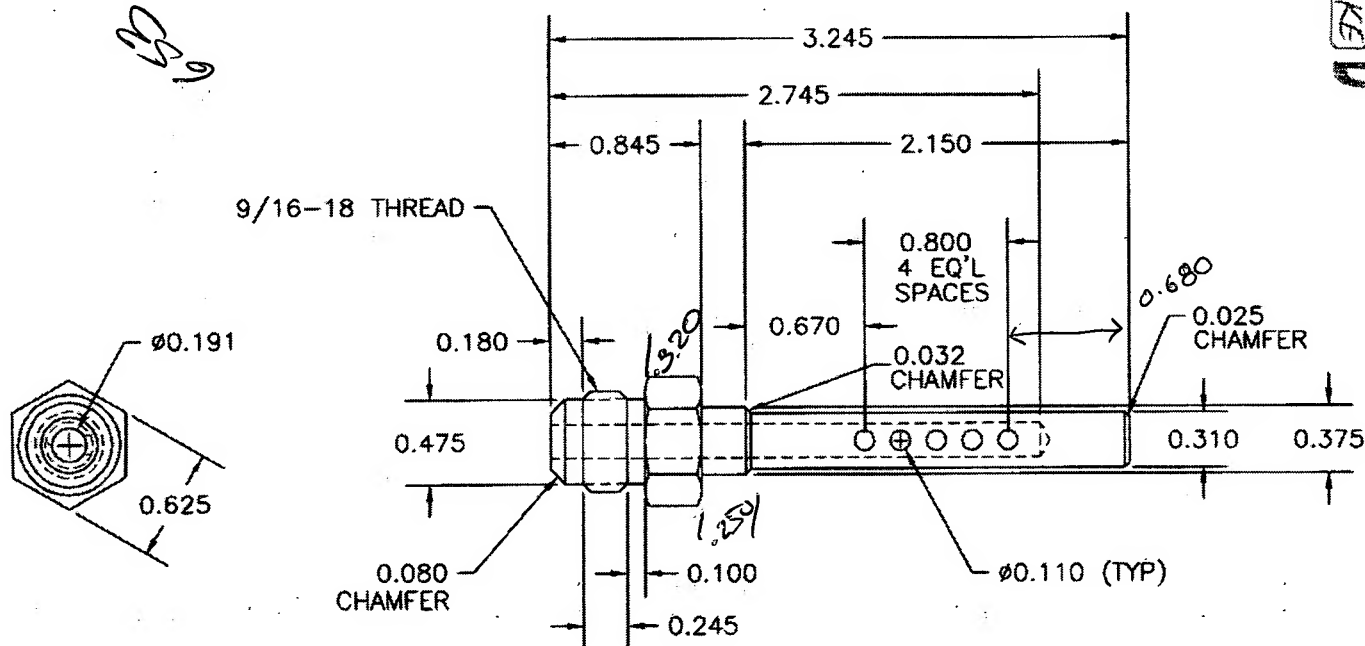
u 2/06/10/18

DART



RELEASED
990113 KE

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
JB	JP	
CHECKED KE	APPROVED JP	DRAWING NO. D2000-043
DATE 98.12.18	TITLE JET	SHEET 1 OF 1
A	90.04.02	SCALE 1:1
B	98.12.18	REDRAWN ON SEPARATE SHEET NOW MACHINED PIECE



MATERIAL: 6061-T6 (QQ-A-250/11 OR QQ-A-200/8 OR QQ-A-225/8)
FINISH: NONE
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

DART AEROSPACE LTD		Work Order: 28128
Description: Jet		Part Number: D2000-043
Inspection Dwg:	Rev: B	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article

☒ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
3.245	+/-0.010	3.240	✓			
2.745	+/-0.010	2.745	✓			
.845	+/-0.010	.840	✓			
2.150	+/-0.010	2.147				
.670	+/-0.010	.667	✓			
Ø.310	+/-0.010	.308	✓			
Ø.375	+/-0.010	.372	✓			
Ø.110	+0.005 -0.001	Ø.113	✓			
Ø.191	+0.005 -0.001	Ø.196	✓			
.625	+/-0.010	.625	✓			
.475	+/-0.010	.473	✓			
.245	+/-0.010	.248	✓			
.025	+/-0.010	.026	✓			
OD OF 9/16"-18	.550"±.000	.556	✓			
MAW .566"	.566"±.005	.561	✓			

Measured by: <i>[Signature]</i>	Audited by: <i>[Signature]</i>	Prototype Approval:
Date: 06/10/15	Date: 06/10/15	Date:

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	